

Work Order ID 108299

Tuesday, October 15, 2013 11:16:55 AM

108299

Ship today Page 1

Item ID: D206-836-111 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Crosstube Antenna Mount Universal (P162-U)
 Start Date: 10/15/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/15/2013 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: CMF Date: 13-10-15 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
GA202-2	A

100 0.00
 100
 DC Memo 0.00
 Document Control Photocopy bluefile and create labels as per PPP D206-836-111 CHG001

DAS 31 9-89 13-10-15 (1)

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging

DAS 33 9-89 13-10-15

120 QC4- 100% Inspect kits for completeness 0.00
 120
 QC Memo 0.00
 Quality Control

DAS 31 9-89 13-10-15 (1)

Work Order ID 108299***108299***

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Tuesday, October 15, 2013 11:16:55 AM

Item ID: D206-836-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/15/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-836-111

Location: _____

PPP Rev: _____

1 8 13-10-15

140

0.00

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

13-10-15

MF
13-10-15

Picklist Print

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Page 1

Work Order ID: 108299

Parent Item: D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM
ECN13-561 DD VERF:JLM

IPP REV:B 13.07.18 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 Top Bracket (Replaces P/N G13013-1) DAS 31 9-89		Manufactured	No				Each	3.0000		1	DAS 33 9-89		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		3							
				104890		3				104890			
D4853-3 Top Bracket (Replaces P/N G13013-5) DAS 31 9-89		Manufactured	No				Each	5.0000		1	DAS 33 9-89		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		5							
				104863		4							
				105918		1				105918			
D4853-5 Top Bracket (Replaces P/N G13013-7) DAS 31 9-89		Manufactured	No				Each	1.0000		1	DAS 33 9-89		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST127		1							
				105949		1				105949			
D4853-7 Top Bracket (Replaces P/N G13013-9) DAS 31 9-89		Manufactured	No				Each	6.0000		1	DAS 33 9-89		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		6							
				104864		6				104864			
D4854-1 Lower Bracket (Replaces P/N G13013-2) DAS 31 9-89		Manufactured	No				Each	3.0000		1	DAS 33 9-89		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		3							
				104900		3				104900			

Picklist Print

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Page 2

Work Order ID: 108299

Parent Item: D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

D4854-3 Manufactured No Each 3.0000

Lower Bracket (Replaces P/N G13013-6)

DAS
31
9-89

Location	Loc Qty	Loc Code
ST129	3	
104866	3	

11
DAS
33
9-89
DAS
6
9-89

D4854-5 Manufactured No Each 1.0000

Lower Bracket (Replaces P/N G13013-8)

DAS
31
9-89

Location	Loc Qty	Loc Code
ST130	1	
105950	1	

104866
1
DAS
33
9-89
DAS
6
9-89

D4854-7 Manufactured No Each 6.0000

Lower Bracket (Replaces P/N G13013-10)

DAS
31
9-89

Location	Loc Qty	Loc Code
ST129	6	
104867	6	

102950
1
DAS
33
9-89
DAS
6
9-89

D4855-1 Manufactured No Each 2.0000

Antenna Bracket (Replaces P/N G13013-3)

DAS
31
9-89

Location	Loc Qty	Loc Code
ST129	2	
104892	2	

104867
1
DAS
33
9-89
DAS
6
9-89

D2732-030 Manufactured No Each 285.0000

Rubber Cushion (Replaces P/N G13013-4)

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	99	
101857	18	
83560	31	
94725	45	
98629	5	
ST409	186	
102705	2	
104906	34	
105477	150	

104892
2
DAS
33
9-89
DAS
6
9-89

105477

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Shop Packet Print

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Bicklist Print

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Page 3

Work Order ID: 108299

Parent Item: D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-16A
BOLT

Purchased No

Each 257.0000

2

DAS
33
9-89

DAS
6
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	5	
121541	5	
ST357	8	
124215	8	
ST514	244	
125427	197	
M126073	47	

125427

AN4-11A
Bolt

Purchased No

Each 243.0000

2

DAS
33
9-89

DAS
6
9-89

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	20	
120731	20	
ST356	143	
M126073	43	
M126105	100	
ST514	30	
M126333	30	
ST517	50	
124221	50	

126333

NAS1149D0432J
WASHER

Purchased No

Each 454.0000

8

DAS
33
9-89

DAS
6
9-89

13-10-15

DAS
31
9-89

Location	Loc Qty	Loc Code
GA	1	
116583	1	
ST293	52	
124580	52	
ST294	3	
116583	3	
ST510a	398	
125578	398	

125578

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 108299

Parent Item: D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013

Required Date: 10/15/2013

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

Purchased

No

Each

2,993.0000

4

DAS

33

9-89

13-10-12

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

2458

m126275

2458

ST510a

258

m126333

258

ST518

185

124231

185

DAS
31
9-89

126275

DAS
33
9-89

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Shop Packet Print

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Ref only

27

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-8)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A
Date: 13.05.15

5. PARTS LIST

8 13-10-15

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

Work Order ID 108299

Tuesday, October 15, 2013 11:16:55 AM

108299

Ship today

Item ID: D206-836-111

Accept

N900040100

Setup Start *NS

Revision ID:

Stop *NS

Item Name: Crosstube Antenna Mount Universal (P162-U)

Start Date: 10/15/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/15/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *UMC*Date: *13-10-15* Tooling:

Date:

Run Start *NF

QC:

Date:

SPC (Y/N):

Date:

Stop *NF

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
Number

Draw Nbr

Revision Nbr

GA202-2

A

100

0.00

*MLJ 13-10-15****100***

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D206-836-111 CHG001

4

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control